Your life. Your door.

# LEBO doors







# White & coloured lacquer collection

#### 

# CPL & décor collection

| Upright & Cross                     |   | . (  |    | Pages 64-69 |
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## Wood & Wood-Design collection

# Wood-Glass & Glass collections

Light-opening models... Pages 98-99Design... Pages 100-101Full glass variants... Pages 106-109

## **LEBO**

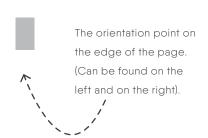
## Our Catalogue

#### Quick and easy to understand

#### Direct product information inside the cover pages

The front and back cover contain fold-out sleeves with information about the available surfaces and frames for each product line. The grey boxes on the edge of the product pages provide aids to orientation. This is how easy it is!

- 1 Fold out the sleeves in the front and back cover.
- 2 Look for the grey orientation box on the product page of your choice.
- Follow the appropriate line in the table to see which options are available for your selected product.



#### Special features of our product surfaces



Especially attractive appearance



Heatresistant



resistant



Lightresistant



Multi-coat lacquering



Scratch & abrasion-resistant



Real wood veneer



Virtually solvent-proof

#### Optional extras



Cross optic



Custom milled



Metal pilaster strips



Light opening



Trellis frame



Full glass door



Sliding-door

#### Features of the functional doors



protection



Smoke protection



Burglarresistant



Sound proofing



Climatical stress



Damp-room protection



Mechanical stress

# Just 5 steps to your dream door

1

#### Find your own type of style!

It is not always easy to know what you really want. In our style worlds we show you several different styles of living so that you can give free reign to your imagination! Browse through them and find the one that is right for you! Whether it is classic, modern, timeless or country style - find the right one for you!

2

#### Choose your own design for your door

You have chosen your design but how should your door look? Choose the right look for our dream door from our range! Here you can choose between various door designs. Big or small, restrained or striking, playful or classical. Or would you prefer one with a light opening or made entirely of glass?

3

#### Choose your own décor

You experience the touch of your door every day. But do you know how differently a lacquered door feels from one with a veneered surface? Decide on your own décor and choose from more than 30 standard surfaces for your own individual door.

4

#### Let your specialist dealer advise you on site.

And once you have found the door of your dreams just get straight down to the specialist dealer you trust. He will be able to use his showroom material to show and explain all the details about your door. And when it comes to ordering and installing it, your specialist dealer will be right there at your side throughout the whole process.

5

#### Enjoy and look after your door.

It is all finished. Your door has been installed, thoroughly cleaned and everything is the way you want it to be. You can enjoy seeing and using each day afresh. To keep it that way you have to care for it properly. Your specialist dealer will have all the necessary information and equipment for you to do this. Enjoy your door!

**Notes on the catalogue:** We expressly reserve the right to make technical changes to our products described here in the light of technical developments and accept no liability for any mistakes contained in the text, picture materials or descriptions of products. The use of this catalogue for any other purposes than those of the Company and the use of pictures or texts, even in extract form, is permissible only with the express prior written permission of the copyright owner. Deviations from the colours shown are caused by printing technology requirements and are unavoidable.

# LEBO doors Made for your life

Create your home design the way you want it and in your own style. LEBO doors help you to create the home of your dreams! Versatile, style-conscious and individual. Ideally suited to the way you live!

Whether you love a playful country house look or prefer classical style with some breaks. Whether you want a natural look with wood or to live in a more Puristic style. Discover within the different style worlds in our catalogue the right doors for your way of living!



# Roots

# Living with natural materials

Nothing in life is perfect. Restrained colours, rugged elegance and a natural ambience. Wood as the central element of furniture. Authentic and conscious of its own roots.

Do you love living in a natural way? Then take a look at our doors in the authentic Roots style!





# Pure Living in the here and now

Contemporary living with clear lines. Reduced to the most essential. Puristic and straight-lined ambience with interesting colour accents. High demands on living designs and materials.

Do you like to live in a contemporary style? Then you need your doors in a modern and pure style!





# Vintage

Living in a country house style

A tranquil and harmonious ambience. Bright, cheerful colours. Accessories made with attention to detail and thoughtfully combined elements. Collected, used and new. Creatively installed with individual charm.

Is this playful country house style your dream design? Then make it come true with our vintage-style doors!





# Timeless

# Living in a contemporary classic design

A combination of modern and traditional elements. Calm, neutral colours. Classic designs which never go out of fashion! Exciting accents and breaks in style. The ambience exudes peace and tranquility!

Is your style of living so equally timeless? You will love our timeless-style doors!



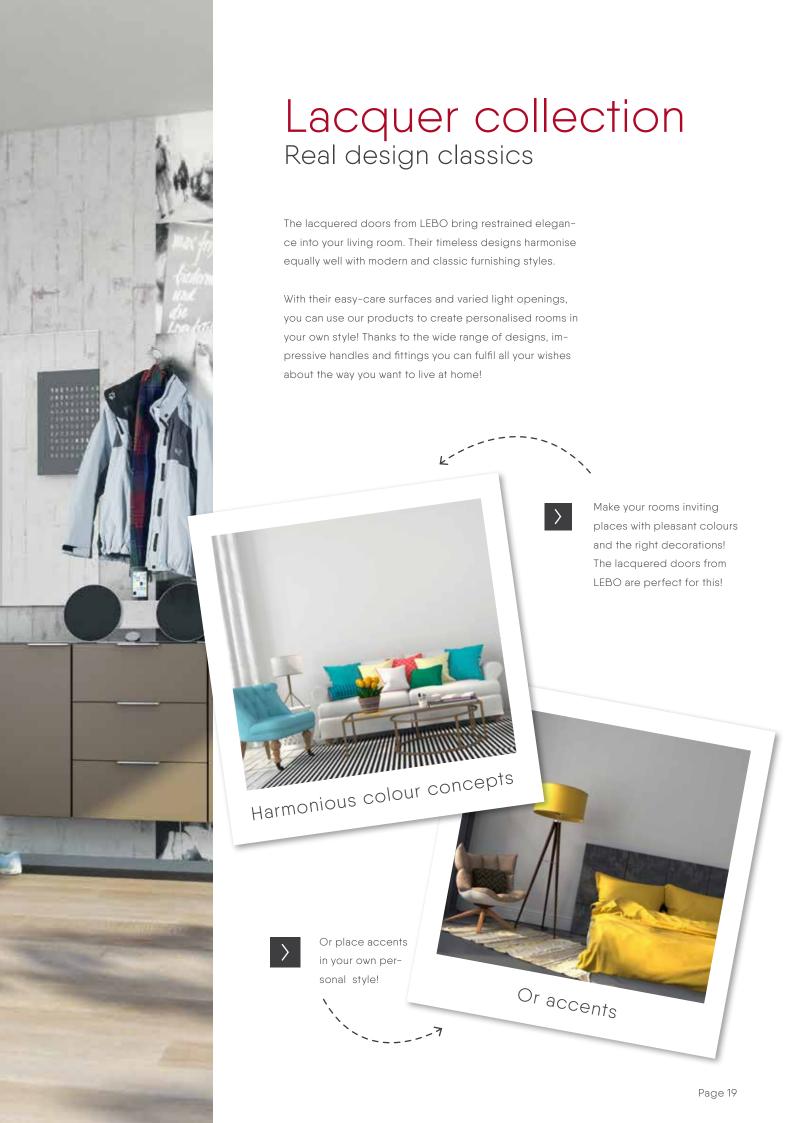




Your door. Your colour.

# The lacquer collection

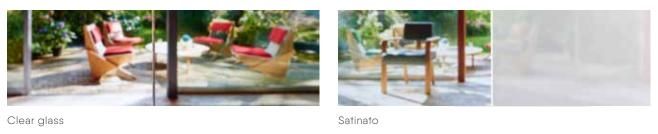




## White & coloured lacquer doors







## Models with light openings





3 LA

LA top



#### White & coloured lacquer doors

Whether you prefer an expressive yellow or gentle powdery pastel shades: It is easy to transform the appearance of your room by adding some beautiful colours. Door elements in white, cream and grey tones are the ideal partners for today's fashionable colours.



Striking coloured accents



To create a harmonious overall effect it is also important to ensure that the different shades of white harmonise with one another, e.g. In plug sockets, light switches and window frames.

Door elements in RAL 9010 go well with a warmer shade of white. If you prefer a gleaming cool white then RAL 9016 is the right choice for you!



## Lacquer & Colour shades as per RAL colour card



**By the way,** you can also get a variety of door fittings in RAL-coloured lacquers for many of the doors in our Style and Designer series. What are you waiting for? - Make your world colourful!



## White & coloured lacquer doors

## This fits! – Find the right accessories!







Mixture Anthracite with Mixture frame



Glitter particles



Mixture Anthracite



Mixture Brown Grey



Mixture Olive Grey



Mixture Quartz Grey

#### Metal look

Your coloured lacquer door is given a particularly special and modern additional finish in the Mixture collection: small glitter particles give the surface a restrained iridescent sheen and metallic look, which perfectly reflects the modern lifestyle, both in combination with an aluminium frame as well as with a lacquered frame.















#### White & coloured lacquer doors

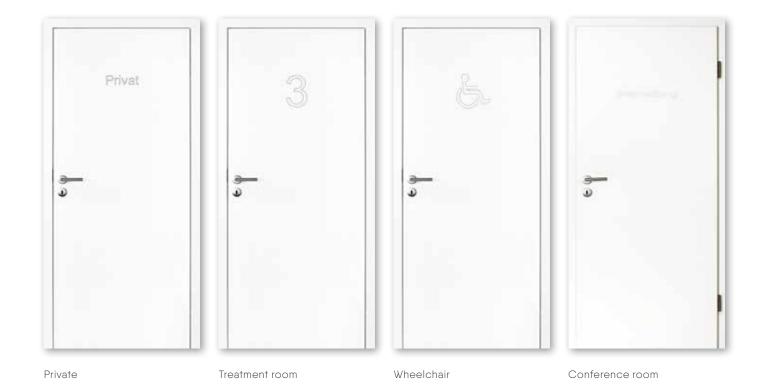
#### Made especially for you

Custom-tailored for you - this is the effect of the doors in the "custom-milled" range. We can realise your personal wishes by providing individual milling on the surfaces and then applying several coats of lacquer in an elaborate spraying process.

Whether for storage, or for living rooms; names, logos and icons can be milled onto the door leaf. This provides a higher quality solution than the one offered by plates or self-adhesive labels.

#### A wide variety of possible uses.

Custom-milled to measure doors are ideally suited for use as "signposts." There is now no need to use less attractive signs or stickers! Here are some suggestions:



### Be creative and design a door yourself!

- Send us the motif you would like to use as a vectorised .dxf file.
- Please make sure you observe the copyright of any image file you send us. This
  means that you must not send pictures belonging to anyone else without the
  owner's express permission.
- Check the sketch which you receive from us and your door will go into into production as soon as you have approved it.













## White Lacquer



# This fits! — Find the right accessories!



Put your door in the limelight: our RP09 frame

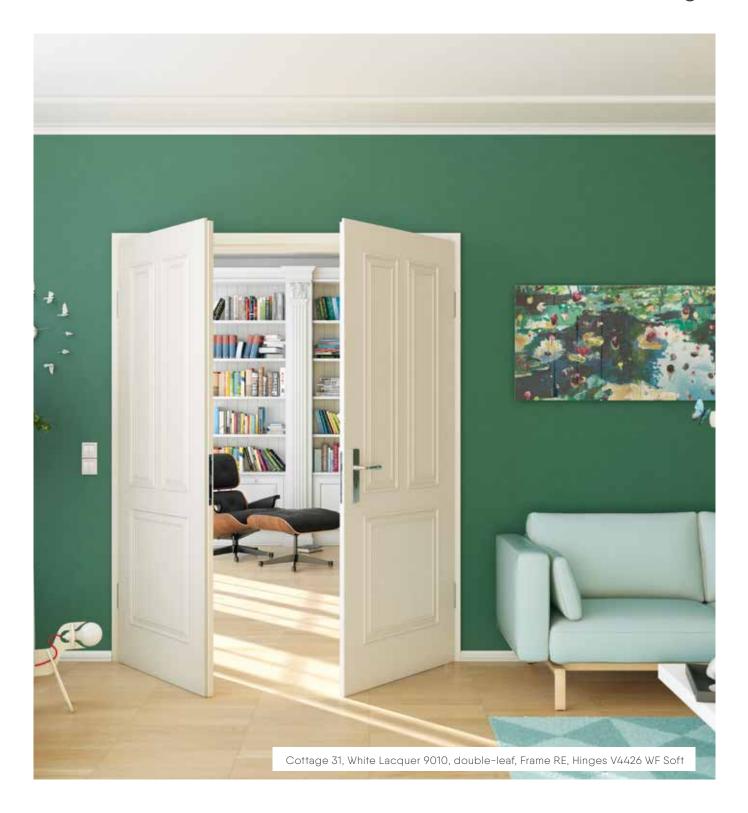


Hinges V 4426 WFZK golden



Handles from your retailer

## Cottage















This classic design combines timeless elegance with a very attractive look. The Cottage series is distinguished by its combination of inlay framework battens and its millings. The multi-coated lacquering creates a really impressive surface quality.

**Incidentally,** a double-leaf door is not just a valuable eye-catcher but also provides an excellent solution for wall openings which are not of the normal size as the door leaves can be chosen in different sizes.

## White Lacquer



## The special thing about it is

that the two-stage profile of the divisions is taken up again in the glazing beads, thus creating a particularly noble and harmonious ensemble.



Love is hidden in the details.





Finesse 32 Finesse 40 Finesse 41

#### "Classic goes 21st century".

The lines are straight and yet tension is created through the interplay of light and shade on the milling profile.

The hand lacquering of the surfaces is really impressive. With our extensive range of models and light openings, we are always trying to leave no wish unfulfilled.







## White Lacquer







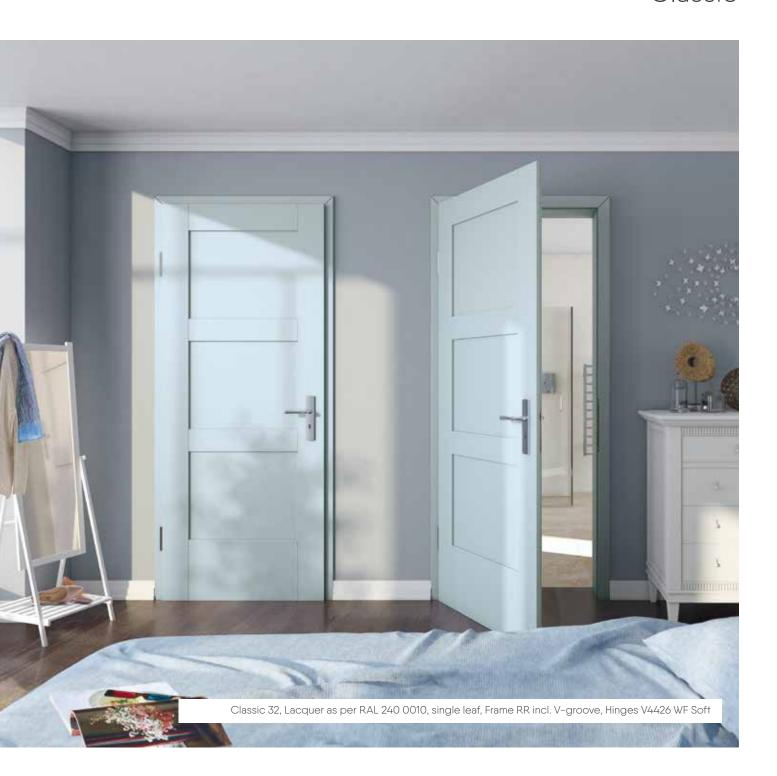
Classic 32 Classic 40

# This fits! — Find the right accessories!

The frame, with its squared jamb, squared 60 mm-wide architrave and a V-groove, has a high value lacquered finish, is easy to install and fits perfectly with your new Classic door.



This fits: the RR frame with V-groove



A simple design with clear lines and high quality workmanship make the Classic series stand out! In contrast to a door which consists of two or more parts, the subdivisions here are milled. This guarantees increased stability as well as preventing an uneven formation of joints.

The surface quality is guaranteed by applying several coats of lacquer with sanding between each coat. We have many models with light openings - so just select out of our glazing range to let additional light into your rooms.







#### White Lacquer











#### Country-style, relaxed and timeless.

Both country in style and pleasant, while both elegant and timeless too, the Country series is, thanks to its many different models, extremely versatile and allows you many possible design variations. You can therefore realise your own particular vision with a large range of subdivisions and glass options to choose from.

The lacquer is applied by hand with sanding between each coat and the particular depth of the milling creates a striking effect.

#### Country



Country 10 Country 20 Country 31 Country 40



Country 41

Country 20 LA SPR

#### Like more light?

The addition of a light opening does not just add value to the door, but the use of glass also allows more light into your rooms to really brighten up your home. The glazing beads are even flush in the doors of the Country series. You can find many of our different types of glass from page 124 onwards.

#### Trellis frames?

Trellis frames are a decorative element which above all can add "a certain something" to larger light openings.

## White Lacquer





Chello 10



Chello 10 LA

## More light openings:









## Elegance and quality at an attractive price

The Chello series is impresses with its classic design which is nevertheless timeless. Although this series is in the mid-price range, it has a superb appearance which exudes elegance and quality. This is achieved by applying several coats of lacquer and the milling creating a three-dimensional effect.















# More light openings:



Your glass options up from page 124.



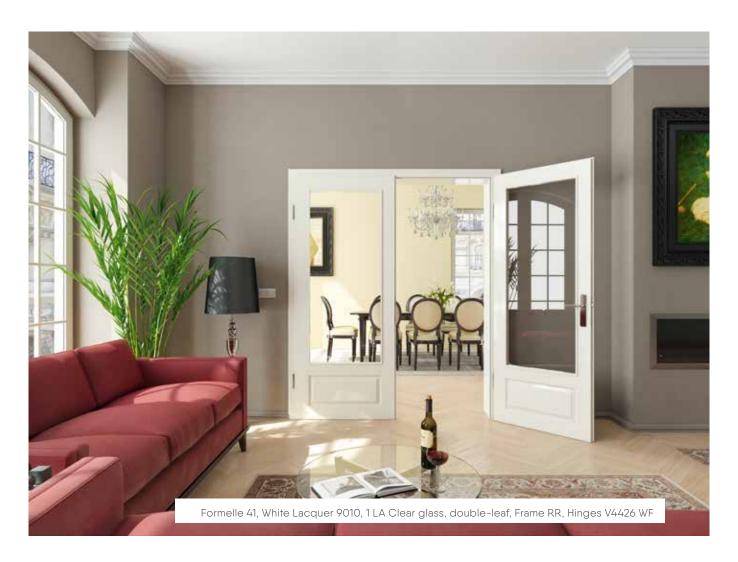
## Country house style for all.

Whether you dream of living in a country cottage or in a town house villa, the Arto series brings your dreams a little closer to becoming a reality! Three coats of lacquer, fine milling and the use of a wide range of glazing does not mean that the price has to be out of reach!











Formelle 20 Formelle 21 Formelle 40 Formelle 41

#### Classically modern

One of our most popular series demonstrates that classic design never goes out of fashion! The high-quality materials and extensive workmanship required for this series are rounded off with a multi-coat spray lacquer to produce the best possible surface quality!

#### Imposing and generous - double-door sets

Double doors attract people's attention from the moment they first step into the room!

A double-winged door normally consists of an active leaf and a passive leaf. This means that one leaf of the door is fixed with a bolt system which can be released as required to open that particular side; the other door leaf is permanently moveable.

When combined with light openings, you can bring in even more light to your rooms! Ideal for use as a connecting door!











Formelle 41, 1 LA

Formelle 41, 1 LA SPR (Squares in the corners)

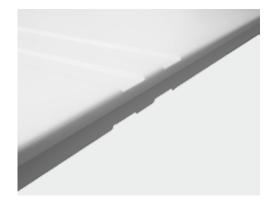


Formelle 41, 1 LA SPR (6 fields)



Formelle 41, 3 LA

# This fits! – Find the right accessories!







3-Part hinges included



This fits: Our RR80 frame





Rift 21



Rift 9



Inspired by the successful and popular Luana- series, we have supplemented the collection with the "Rift Series". The surface design is made even more impressive by the use of a wider 44m milling. Three coats of lacquer complete this modern appearance.

Rift 22

On request, you can also have them in the RAL colour of your choice!



Luana 7

Luana 8

Luana 5

Luana 6









A successful design can be this simple: Simple elegance is achieved using surface milling and a particularly elaborate multi-coat lacquering process. The options for variants in this series allow your wishes to come true! Fire and Smoke protection on request.

Whether you choose a harmonious colour concept or prefer powerful accented colours: Door sets in white or neutral shades are always the ideal partner!

We can also use lacquers as per RAL colour card on individual request.



Harmonious colour concepts



White lacquer - the ideal partner in the materials mix



## Luana



















## Luana



Luana 1, LA hinge side

Luana 1, LA centre

Luana 1, LA lock side

Luana 1, LA large



Luana 1, 1 LA

Luana 1, 3 LA

Luana 1, 5 LA

## Light openings

The various models available with light openings simply invite you to play with glass and light! If you would like to allow a lot of light into your room, clear glass is the best option. If you wish to create a little privacy, however, satinised glass is the right choice. You can find many of our different types of glass up from page 124.



Satinato







## Luana Metaopt & Metal



## Accessoires

The "Lana Metaopt" design impresses with its metal coloured inlays and It can also be used in combination with our white lacquer surfaces to create a modern look. High quality, brushed stainless steel pilaster strips make your door a real highlight when you choos the "Luana Metal" door. You can find out more about the Metal on page 70-71.





Metaopt





Gap 1



## Are you a practical person? Then you will love GAP!

If you are a lover of more puristic designs, the Gap series, due to its impressive combination of high quality workmanship and a restrained and clear visual appearance, is exactly the right choice for you. The V-groove milling is finished off with several coats of lacquer. Gap doors are also available on request with several different types of light openings.















A contemporary and modern style at an excellent price-performance ratio. With our "Light" and "Nook" series we make this possible for you! With high quality multi-layered lacquering and an 11mm-deep recess or a 25mm-wide embossed groove. You can also have different types of light openings on request. Design can be so beautiful and so affordable, too.

# This fits! – Find the right accessories!



This fits: Our RR frame



3-Part hinges included

With the inclusion of a low-noise latch or three-partlow-noise latch visual appearance and the everyday practicality of the door can be upgraded - without a great deal of extra cost!

More Accessoires from page 122.







## Lido | Lightline | Lina | Vito



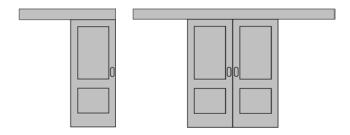




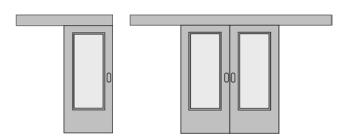
If you want to let lots of light into your rooms or are looking for an alternative to full-glass doors, you are in the right place! The white lacquer surface provides plenty of scope for the addition of glass.

Creating more space and the maximum use of this space are becoming increasingly important for us. This is why sliding-doors which either "disappear into the wall" or run along in front of it provide an obvious solution! The use of sliding-doors becomes even more attractive if you can find the right one to suit your personal taste from our wide range of models and styles. Of course sliding-doors also simply invite the use of glass!

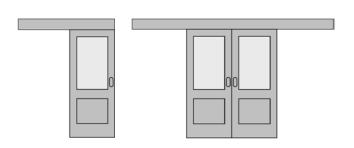
Single or double-leaf sliding-doors.



These are available with light openings in different models and with various types of glass to suit your taste. You can find the different types of glass in this catalogue up from page 124.



Of course these can also be used for Style and Design doors, with or without light openings.













# Sliding-door systems





Choose the wood alternative!

# Robust CPL and decor doors

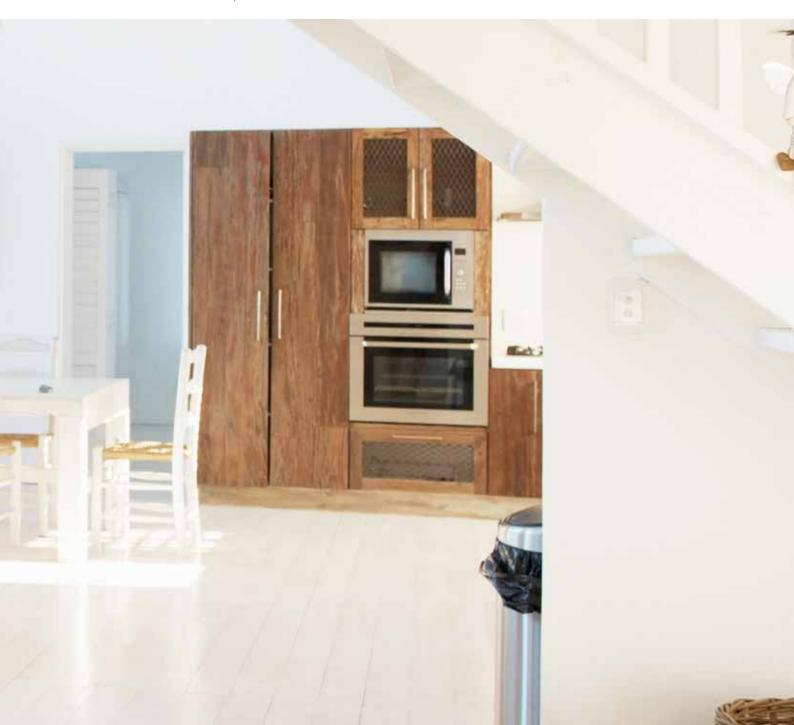


# Decorative CPL doors

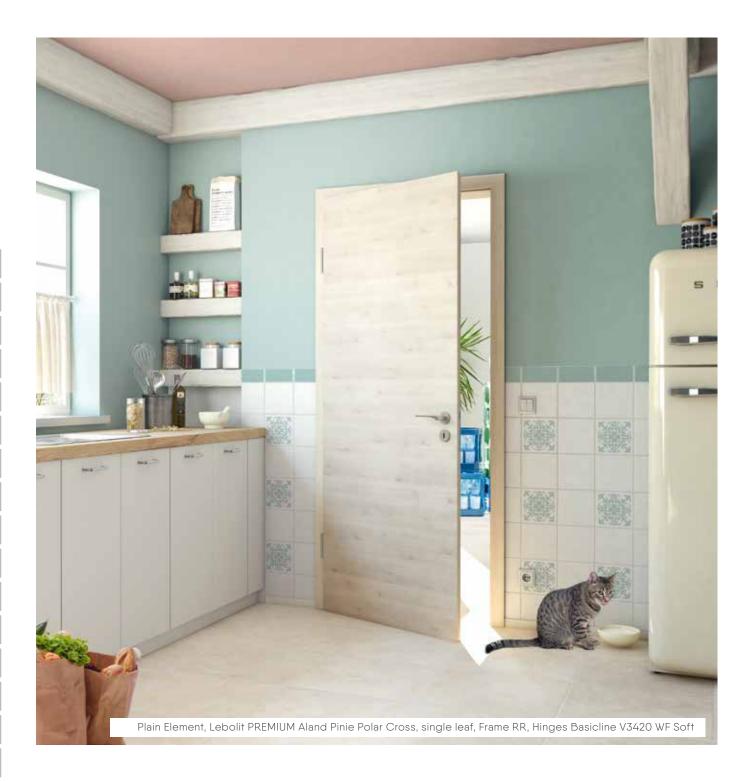
## Varied and hard-wearing

LEBOLIT (CPL) is a multi-layered laminate, made of decor papers which have been impregnated with melamine resin, artificial resin or protective lacquers. Its construction is comparable with that of laminate floors and kitchen worktop surfaces and it is therefore ideally suited to areas which undergo a lot of hard wear.

LEBOLIT doors from LEBO suit every style of living thanks to our great range of decors and colours. Discover it for yourself!



## CPL doors





























Light, cool wood finishes with a white strip are not only highly fashionable, but they also combines the homely character of wood with an elegant and discreet look. With Aland Pine Polar, an alternative to the mega-trend white has been created, as it is an almost white decor with wood texture, in which the topics of colour and nature are united. This surface combines very well with other light-coloured wood looks or with neutral to pastel-colour plain decors.

## Plain

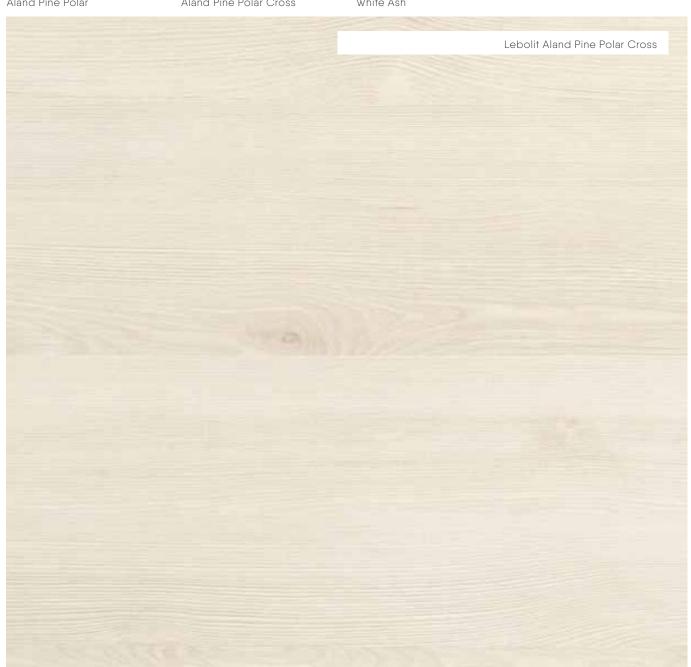


Lebolit PREMIUM Aland Pine Polar

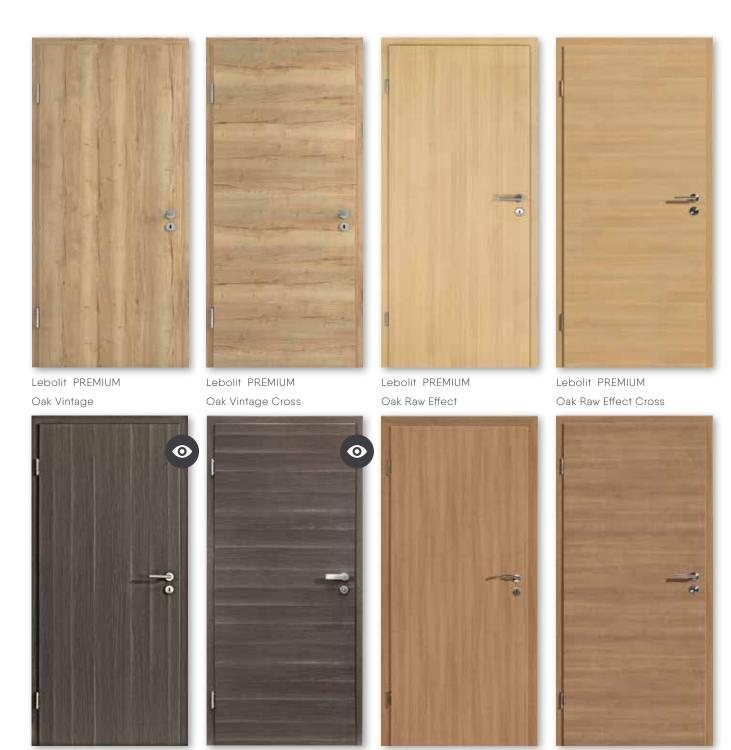
Lebolit PREMIUM
Aland Pine Polar Cross



Lebolit White Ash



## CPL doors



Lebolit PREMIUM

Cherry Romana

The Oak Vintage surface follows the trend of distinct authenticity with its knots and prominent cracks. This decor is also very attractive with a Cross look, as here the visual naturalness of the decor is intensified even further.

Lebolit PREMIUM

Cherry Romana Cross

Lebolit NATURE

Oak Anthracite

Lebolit NATURE

Oak Anthracite Cross

## Plain & Cross



Lebolit NATURE Larch Limed



Lebolit NATURE Larch Limed Cross



Lebolit NATURE Walnut



Lebolit NATURE Walnut Cross



Lebolit NATURE Oak Sonoma



Lebolit Maple



Lebolit Beech





























Plain CPL doors are really easy to enhance by combining them with a a stabiliser, a three-part hinge or a low-noise latch without significantly increasing the price!

## CPL doors



Lebolit White 9016

Lebolit White 9010



Lebolit Pearl White



Pearl Grey



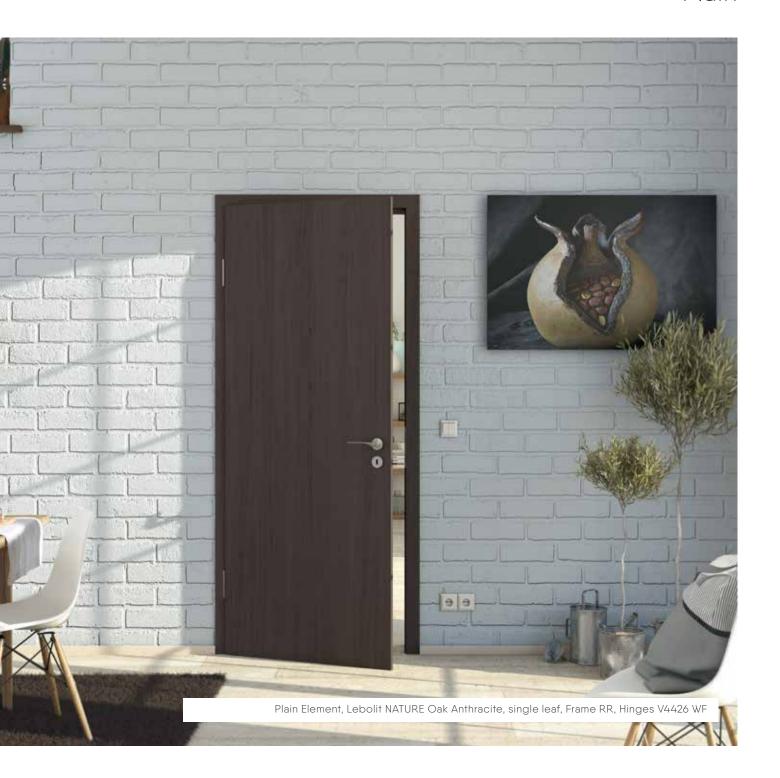
Silver Grey



## Uni Uni Uni

Our CPL uni surfaces are both really easy to clean and very robust. They easily take the wear of everyday use. Thanks to our large range of neutral colours, combining these with other features of your home is child's play!

## Plain

























## CPL doors



Luana Metal 1 Lebolit NATURE Larch Limed Cross



Luana Metal 4 Lebolit NATURE Oak Anthracite



Luana Metal 6 Lebolit NATURE Walnut



Luana Metal 8 Lebolit NATURE Larch Limed



Luana Metal 18 Lebolit NATURE Walnut Cross



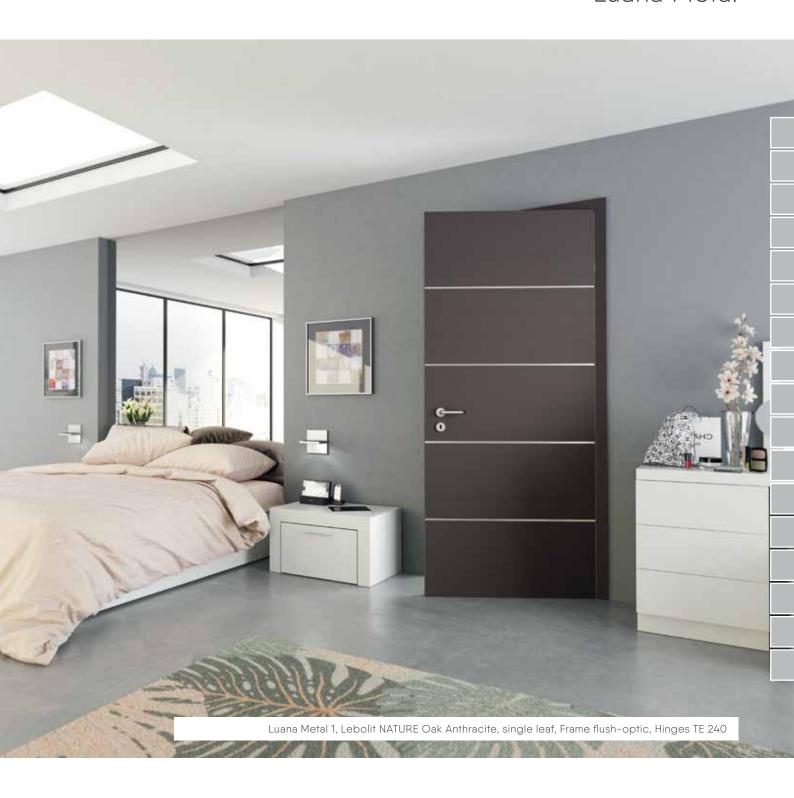












## Accessories

The "Luana Metaopt" and "Luana Metal" designs impress with their metal-coloured inlays or their high-quality stainless steel pilaster strips. They can also be used in combination with our white lacquered surfaces to create a really modern look. Find out more on pages 50-51





Metaopt (White Lacquer)

Metal (Lebolit NATURE)

## CPL doors





Luana Metaopt 1 Lebolit Maple



Luana Metaopt 8 Lebolit NATURE Oak Sonoma

#### Metaopt

The "Luana Metaopt" design impresses with its metal-coloured inlays and It can also be used in combination with our CPL surfaces to create an exciting and modern contrast.











#### Luana Metaopt



Luana Metaopt 4 Lebolit Beech



Luana Metaopt 5 Lebolit NATURE Oak Anthracite



Luana Metaopt 6 Lebolit PREMIUM Cherry



Luana Metaopt 7 Lebolit PREMIUM Cherry Romana

#### Accessories

The "Lana Metaopt" and "Luana Metal" designs impress with their metal-coloured inlays or their high-quality stainless steel pilaster strips. They can also be used in combination with our white lacquered surfaces to create a really modern look. Find out more on pages 50-51



Metaopt (White Lacquer)



Metal (Lebolit NATURE

#### CPL doors



Gropius 1 Lebolit PREMIUM Aland Pine Polar



Gropius 2 Lebolit NATURE Walnut Cross



Lebolit NATURE Larch Limed



Gropius 5 Lebolit NATURE Oak Anthracite











This special series of designs is available in five models in the style of the famous architect Walter Gropius, one of the founders of the modern architectural style.





#### CPL sliding-door system



Gain more space!

#### >

#### Say goodbye to problem zones in your house!

With the LEBO sliding-door systems you can make the best use of small rooms

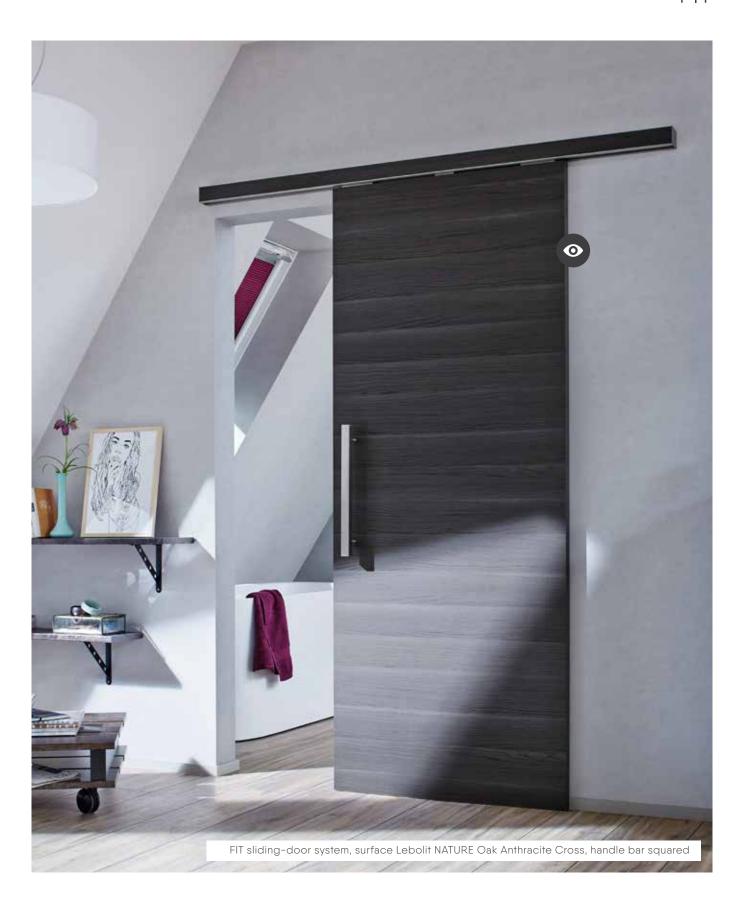
Sliding doors have the clear advantage over normal doors that they do not need any space for the door to swing open. They are therefore miraculous space savers.

According to the particular design, they either fit neatly into the wall or, as with our FIT systems, they run along in front of an existing wall.



The upper guide tracks can be fitted onto the ceiling or onto a wall.











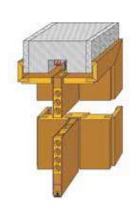
The benefits of this system lie in the fact that it can be retrospectively integrated into any room architecture, even without extensive conversion work and independently of the ceiling construction. This system can also be used for combinations of wood and glass and is available with a soft closing on both sides.

#### CPL doors









#### Pocket sliding doors

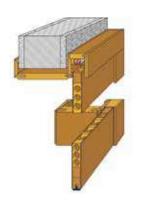
Sliding doors to be installed inside the wall must be planned well in advance because it is very difficult to incorporate them into a house once it has been built. This is because the running rails must run inside the wall.

You should also bear in mind that a sliding door inside the wall and including handle bar will also slightly reduce the width of the passage way because the leaf will remain in the opening when it is open. A door leaf with retractable pull ring can be slided into the wall completely.

#### Pocket and wall-mounted sliding-door systems







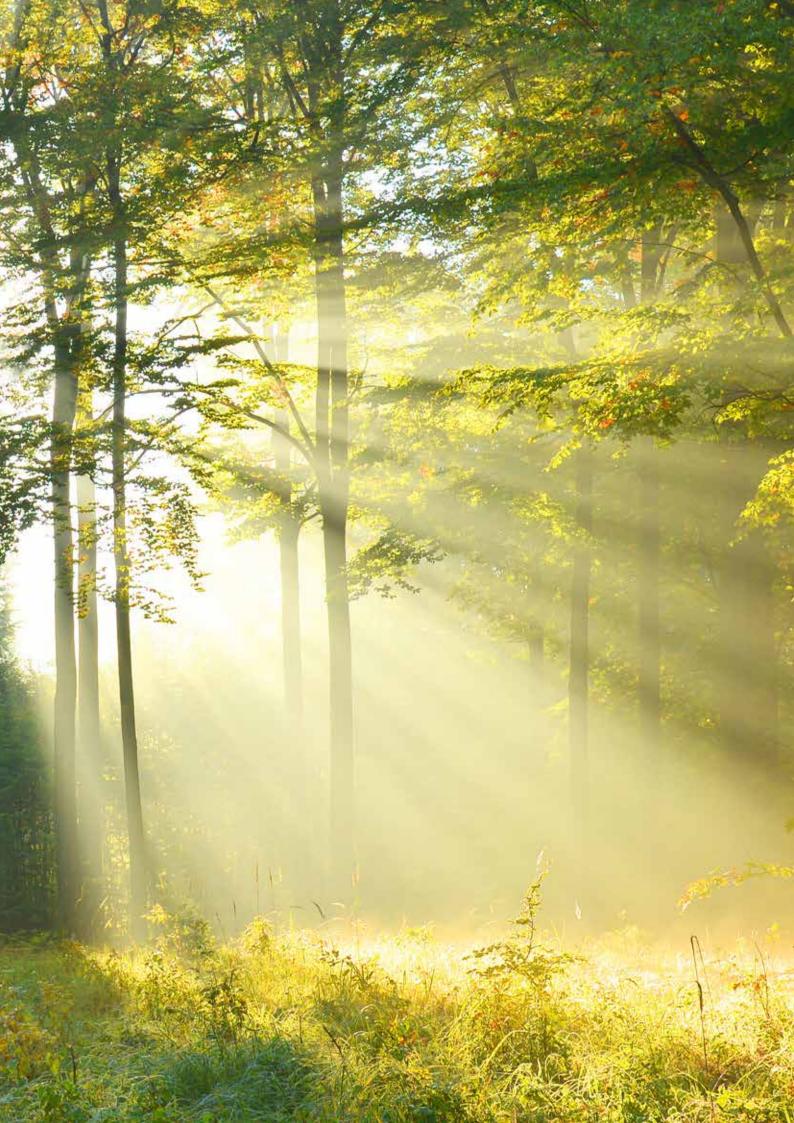
#### Wall-mounted sliding door

Sliding doors which run in front of the wall remain visible and can become a prominent design element in the room. Their great advantage is their possible, sustainable integration into the room. Sliding doors can be used above all to close up wall openings while saving space at the same time. They can be used equally well in modern buildings as well as when renovating older buildings. Your specialist dealer will advise you on site and give you some important tips on the choice of your LEBO door as well as on its proper installation.



Live authentically

## Natural Wood doors





## Natural wood doors Inimitably authentic and cosy

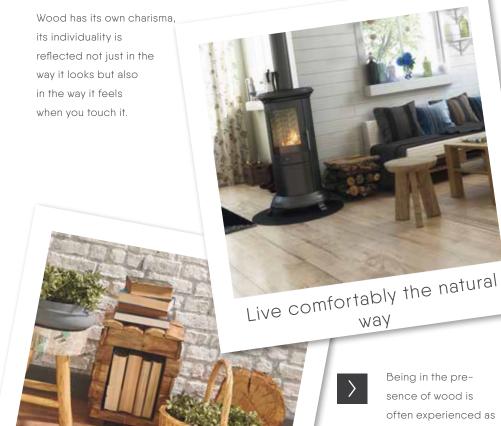
Do you like to surround yourself in your home with natural materials and high quality surfaces and are also concerned to know where they came from? Then we are happy

to recommend to you our real wood veneer collection!

Wood is a healthy material in the sense that it has many health-promoting properties, People with allergies, for example, benefit from the fact that wood is not electrostatically charged and therefore does not attract allergens such as dust.

Wood regulates air. It takes excess moisture out of the ambient air and releases it again when the surrounding air is dry again.

Flair provided by details



sence of wood is often experienced as something pleasant even before people consciously think of it as being a natural material.

Page 83

#### Wooden doors



Cherry



Core Beech















Core Beech Cross



Here at LEBO we want to show you how attractive Plain doors can be. In addition to the classical lengthways -oriented visual appearance, transverse orientations are now also becoming increasingly popular. We follow this trend with our "cross optics."

Cherry Cross

#### Plain & Cross





#### Wooden doors









American Walnut

American Walnut Cross

Beech Markant

Tiama



Limba



















To manufacture the LEBO veneer doors we use only selected simple or beautifully combined fine wood veneers. Wood is a naturally growing material. This means that veneer strips can vary in colour, structure and consistency. There may even be variations within a single veneer strip These natural characteristics make our products authentic and mean that each element of the door is a unique object in itself.



#### Wooden doors





Quirin 1 Knotty Oak

#### Exciting!

With the "Quirin" series, we would like to show different models.













you how exciting it can be to combine veneer effects in both vertical and horizontal way. You can choose your own personal favourite from five

#### Quirin







Quirin 3 Knotty Oak



Quirin 4 Knotty Oak



Quirin 5 Knotty Oak



elements...



...combined with modern design

#### For example:

LEBO has furnished the "Silva Peak Residences " - a set of apartments in the a fabulous ski resort with more than 31 door door sets s in Quirin Knotty Oak. We therefore created an alpine feel using both modern and traditional design elements.



Page 89

#### Wooden doors



Gropius 1 Cherry



Gropius 2 American Walnut



Gropius 3 White Oak Natural



Gropius 4 Beech Natural



Gropius 5 Canad. Hard Maple Natural







This special series of designs is available in five models in the style of the famous architect Walter Gropius, one of the founders of the modern architectural style.



#### Wooden doors







Elegance 2 White Oak Natural

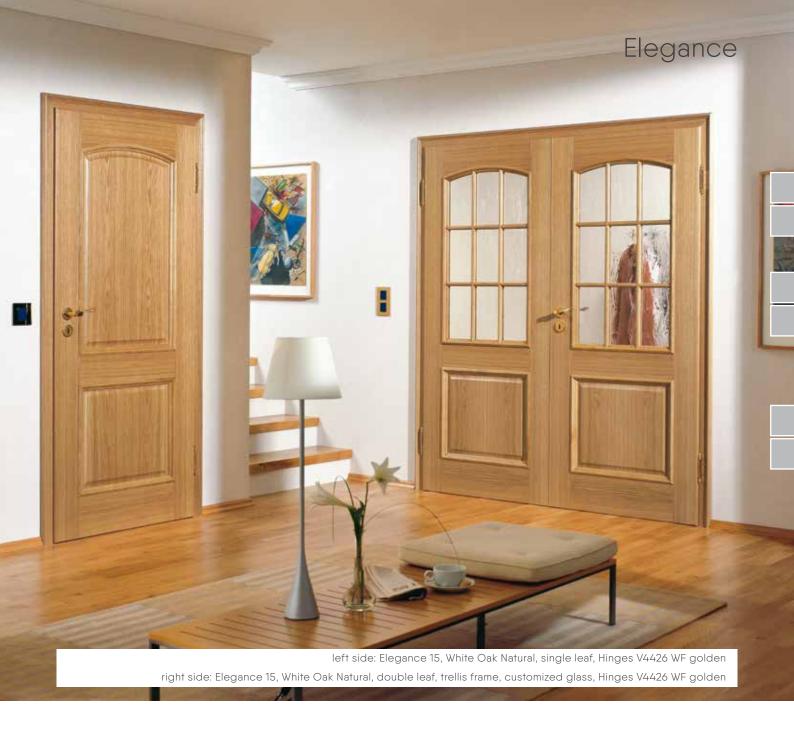




Cathedral White



Madras Uad











The highest demands for quality can still be made on classic and timeless designs!

The Elegance series of highly stylish doors provides real wood surfaces veneered on frames with solid wood battens (Elegance 1 & 2) or real wood panels (Elegance 15).

Light openings, even when they are used in combination with trellis frames, let additional light into our rooms and brighten up the atmosphere for living!



Create a new feel!

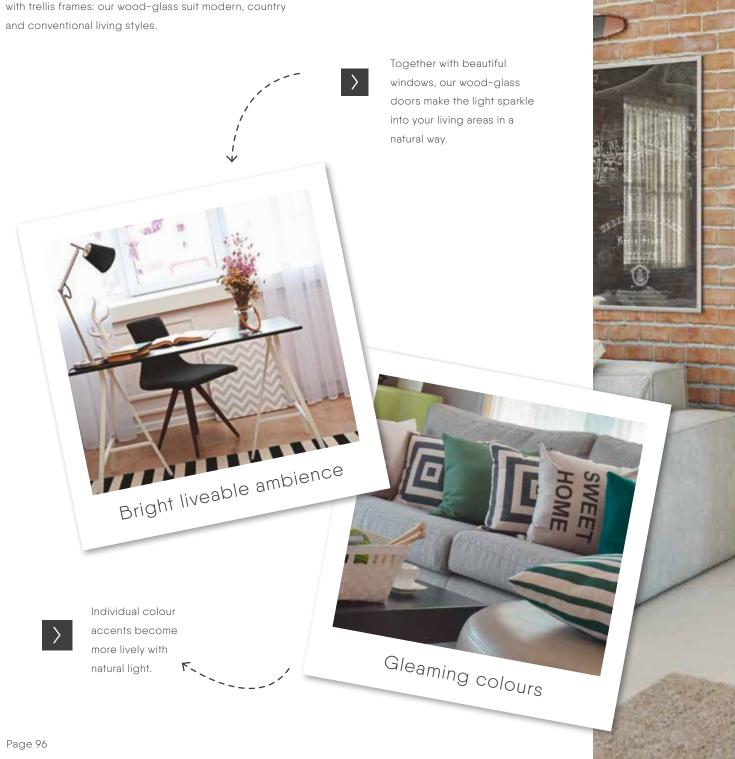
## Woodglass doors

### Wood-glass doors

#### Expertly combined materials

The decorative wood-glass doors from LEBO combine the timeless brightness of glass with the pronounced variety of designs of wood-veneer doors.

You can therefore combine wooden decorations with attractive light openings and glass surfaces. Whether you choose, transparent or satinised finishes, or light openings with trellis frames: our wood-glass suit modern, country and conventional living styles.





#### Wood-glass doors



LA1M

#### Our recommended glass for this...



LA1S



LA1B

lear glass Sati

LA 16/20

### Models with light openings









4 LA B

4 LA S 4 LA M

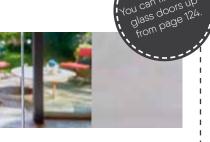




LA top 3 LA







as Pave Verano 28 (posit

### Wood-glass doors



Light line 1 (LA lock side) Lebolit PREMIUM Aland Pine Polar



Light line 2 Lebolit Nature Oak Anthracite



Lightline 3 Lebolit NATURE Walnut



Lebolit NATURE Walnut

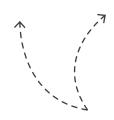


Lebolit NATURE Oak Sonoma

### Lido | Lightline | Lina | Vito







Cross

Lebolit NATURE Oak Anthracite



Lebolit NATURE Oak Anthracite

Many of our CPL surfaces in wood effect are available both in upright and horizontal designs The wood grain of the frames runs vertically in both models.



Bring some light to the dark!

# Elegant glass doors





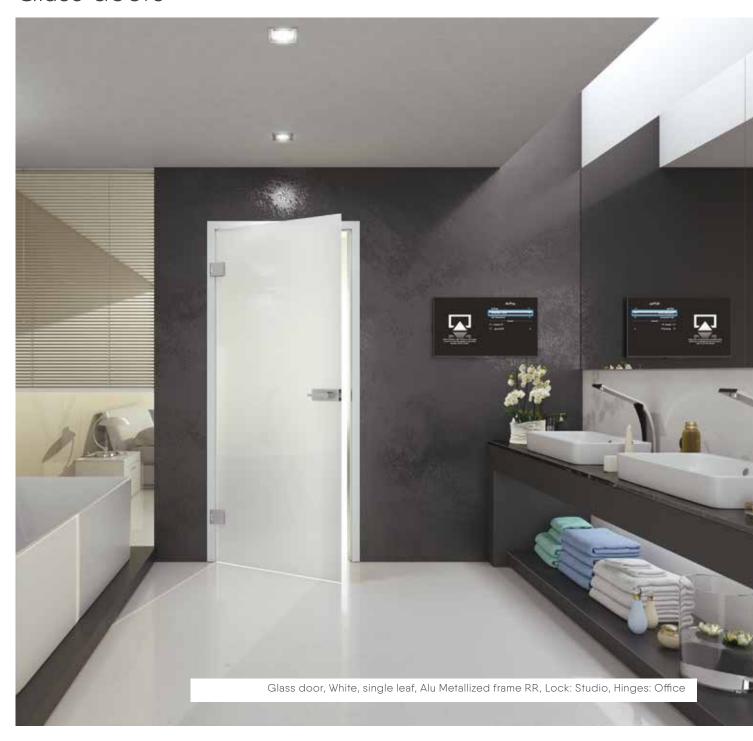
## Modern glass doors Timelessly bright and elegant

LEBO's glass doors let the light stream through your rooms. Available in both simple and decorated glass, these products stand, more than virtually any other products, for a modern and straight-lined style of living.

The light makes your rooms feel pleasant and friendly. It makes living areas seem more spacious. It makes big rooms seem even more impressive. Of course you will also find sliding doors in our glass door range.

cessories

#### Glass doors







**Modern** is the effect produced by our full glass doors including when they are used as a sliding door. With the FIT system, CPL inlays can additionally be introduced into the guide profile.

All of the models shown on this page are **available** for you. LEBO keeps these in stock in standard dimensions so that you can complete your building or renovation project really quickly! Ask your specialist dealer about the LEBO full glass door range.

#### Glass doors









Classica crystal clear

Classica Satinato

Keramika Office 15/10 clear

Keramika Office 15/10 matt





Fine Line

Fine Line Cross

#### White

The "White" door model is decorated with an ESG white lacquer in a screen printing procedure and is similar to the RAL 9010 shade. This glass door guarantees a high degree of opacity and is yet permeable to light which means that it is perfectly suited to use as a bathroom door.

#### Screen print

Enamel colours are applied to the properly prepared float glass and are then burnt into the the glass surface using the final "pre-loading" process. (The float glass becomes a single pane of tempered safety glass.) This creates a scratch-resistant and permanently coloured coating, which can be made in virtually all shades of colour as per RAL colour card.

#### Glass doors







Keramika Square



Classica screen print frosted



Sensita 1\*



Horizon 30 Horizon 82



Keramika Toscana 7



Keramika Office 15/30

### Sandblasting\*

The glass surface is sandblasted, either on one side or on both sides According to the degree of opaqueness you want, you can choose from semi-transparent and transparent types of glass. Thanks to the premium quality of our finishing, they are then specially sealed against dirt - making them even easier to clean!

#### Laser

We can create glass doors decorated with laser etched motifs of your choice! Using laser techniques, the surface of the glass is decorated with extremely precise and clear contours of the design. In this way we can create the very finest lines for near-photographic quality images. In order to be able to realise your ideas for the motif we need it in the form of a vectorised graphics file (.ai, .eps, .pdf or as a .dxf design file).

#### Glass doors







Short delivery times are guaranteed for you if you choose one of the beautiful models pictured here. Your LEBO specialist dealer will advise you on which measurements are available in our Quick Program and the items will be then be delivered as quickly as possible from our stocks.

## Functional doors

#### Robust & Resistant

If you need to meet particular technical requirements, the LEBO functional doors are the perfect choice! Usually construction or health regulations require the use of these specialised doors. Their construction and materials are therefore strictly controlled and inspected. Thanks to the wide range of design options, our functional doors combine secure technology and outstanding design.

#### Our extensive range:

- > Fire protection doors
- > Smoke protection doors
- > Burglar resistant doors
- > Soundproofing doors
- > Climate protection doors
- > Thermo doors
- Damp room doors
- > Wet room doors

## LEBO fire protection door element:

Model SKE 332 (Design "Luana", milled grooves, RAL colour lacquered)



## Function and usability - a quick guide:



#### Fire protection

Fire protection doors prevent the spread of fires, stabilise burning buildings and allow people and valuables to be saved.



#### Smoke protection

Smoke protection doors protect people from the life-threatening effects of smoke. During a fire they prevent agonising choking caused by the depletion of oxygen.



#### Burglar-resistant doors

Burglar resistant doors can withstand attempted break-ins using physical force for longer periods of time. They protect material and intellectual property against theft and robbery.



#### Soundproofing doors

Soundproofing doors limit the effects of unpleasant loud noises to the place where they are created. They prevent the penetration of sound waves into protected areas.



#### Climatical stress

Climate protection doors resist the differing climatic conditions (air pressure and temperature) in the rooms connected by them.



#### Damp-room protection

Damp-room doors are used in areas in which the air humidity can easily be increased or where there are water sprays (e.g. In bathrooms or toilets without ventilation).



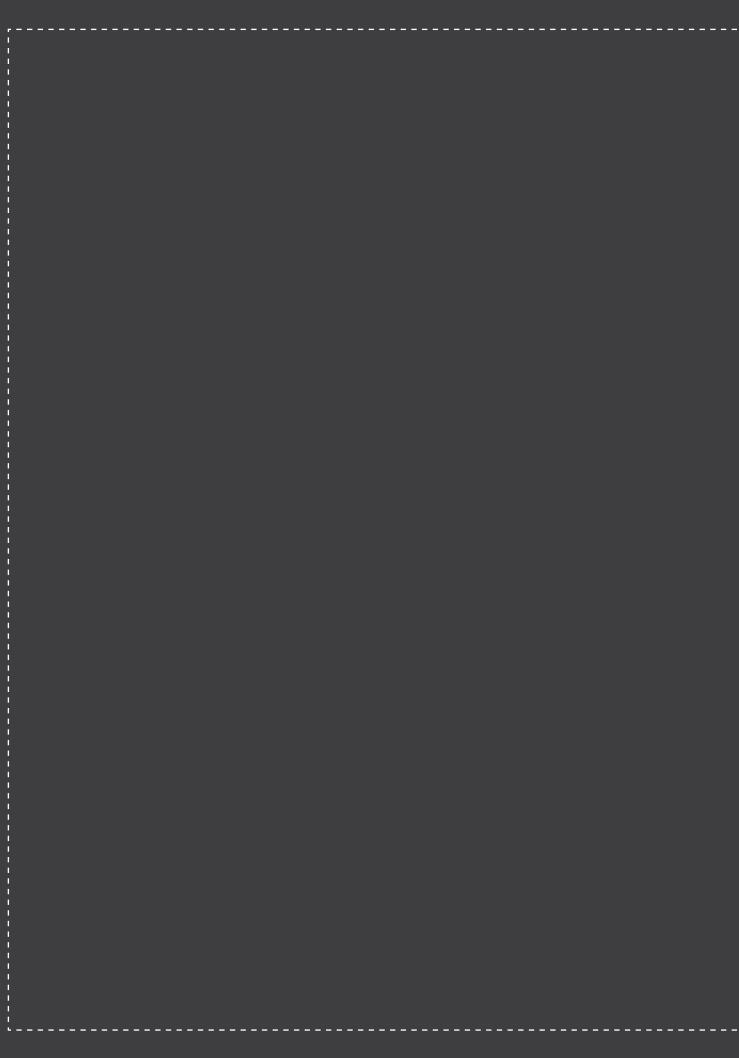
#### Mechanical stress

The LEBO functional doors can cope with the highest levels of mechanical stress and are available in all the stress groups (N, M, S and E).

Safety in every situation

# Functional doors





Informative and worth knowing!

# Technical details & accessories

## The door

#### Basic facts from A - Z

Door closers
Our door closers auto

Our door closers automatically close our wing doors in a controlled manner after they have been opened.

1

#### Door leaf/frame

Door leaf - squared

Door leaf - round

Door leaf - round (PF06)



DIN left/DIN right

The opening/closing direction of the door.





2

#### Surface

The surface is the visible outer side of the door leaf and is made of wood veneer veneer, CPL, lacquer or glass.

You can find an overview on the fold-out pages.

Hinges

The hinges connect the door frame to the door.

These are used to allow the door to swing and for installing and removing the door - see pages 122-123.

3

#### Lock & locking plate

The most important types: Warded lock (BB), Profile cylinder lock (PZ) and WC lock. You can see pictures of all three types on pages 122-123. The locking plate on the frame forms the right counterpart to it. Ventilation grilles

Our ventilation grilles are used for the ventilation of and extraction of air from rooms, which, for example, do not have their own windows or ventilation systems or which have high levels of air humidity.

4

#### Core

Tubular Tubular Solid chipboard chip- chips board board (RSS) (RSP) (VSP)

Drop seal

To prevent the unhindered travel of sound waves and air currents between the floor and the door, we recommend the use of our integrated drop seal.

5

#### Wooden frame

This is the fixed part of a door element, into which the moving part, the door leaf, fits. It is also used as the base for the hinges which connect the door leaf to the frame.

You can find out about our different types of frames on pages 116-119.

19

#### Spy hole

You can prevent the entry of unwanted visitors into your rooms using our spy. Using our spy hole, you can see who is at the door without having to open it.

6

#### Sidelight/Top light

Storey-high doors go up to the ceiling. Elements with sidelight or top light complete the frames. You can find more information about these on pages

Handle

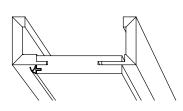
The handle is one of the basic design components of the door. The design of the handle should harmonise with the style of the door set and with the hinges.



## Frames

### Completely according to your taste

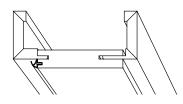
The frame surrounds your door and for this reason, you should make sure that the door leaf goes with the door frame when selecting your door element. At LEBO you can have the door leaf and frame for your dream door, either in a flush-optic or full-flush design (see pages 118-119). The standard delivery for both doors and frames is in a rebated design, as shown here.





#### EE (Squared Squared)

The classic design with a squared jamb and a squared, 60 mm-wide architrave.

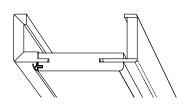




#### EE & RR with V-groove

You can also have our EE and RR frames with a V-groove. The special thing about it:

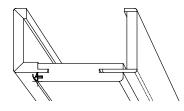
- lacquered
- easy to install
- visually accented mitre joint





#### RR (Rounded Rounded)

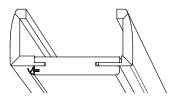
Our best-seller with a rounded jamb and a rounded, 60 mm-wide architrave.





#### RR80 (Rounded Rounded)

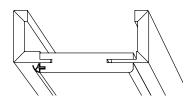
Rounded jamb and rounded architrave, 80 mm wide. Ideal for renovation work.





#### RB04 (Rounded Cambered)

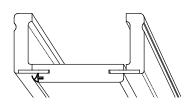
Cambered and concave to the wall, the 71 mm-wide architrave creates a harmonious overall appearance.





#### RE (Rounded Squared)

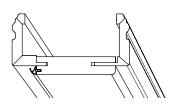
This white frame has a simple appearance (with a rounded jamb and a 60 mm architrave with a small 2 mm radius).





#### RP07 (Rounded Profiled)

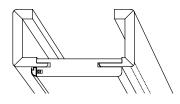
Simple elegance in white with a joint in the 75 mm-wide architrave.





#### RP09 (Rounded Profiled)

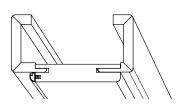
An elegant classic in white for classic door models, with a strikingly profiled 65 mm wide architrave.





#### RRAD

Lengthways slits and a 72 mm architrave create a special visual appearance. (The cross architrave is set back by 3 mm.)





#### RRA

Rounded jamb and rounded architrave, 72 mm width and 25 mm folding. Ideal for deeper skirtings.

## Frames

## Full-flush and flush-optic

The frame surrounds the door and is firmly attached to the wall surrounding the door. It is used to secure the door leaf in place. This is performed using the hinges attached to the frame and to the door leaf. Frames are available in a wide range of visual and functional designs. According to the combination of frame and door leaf used, doors can be described as being either "full-flush" or "flush-optic" doors.

#### Full-flush doors

In full-flush doors, the door leaf and the frame are flush with the adjacent areas. These are particularly effective in very modern rooms.

#### Flush-optic doors

The door leaf is rebated. Seen from the opening side, however, it looks like a full-flush door. From the closing side, you can see a shadow gap running around it. A normal frame can be used for this model.



Flush - The door leaf is flush and in its external appearance it is on the same level as the sealing level.



Flush-optic - The door leaf is rebated and closes flush with the frame.

#### Important note

In full-flush and flush-optic door sets, the door surface does not close completely flush with the architrave of the door frame.



Your door in full-flush or flush-optic will look beautifully harmonious. (Model: "Custom-milled Toilet")

## Storey-high, sidelights & top lights

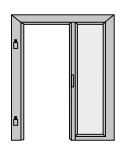
#### Completely according to your taste

Storey-high, sidelight and top-light elements are particularly good for creating the impression of more space and, in combination with glass sidelights or a top light, they allow significantly more light into the room. Especially in the areas just inside appartment-entrance doors or in hallways where there is less space available, bright rooms appear larger in this way.



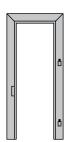
#### 1-flg. gmK

Single-leafed frame with transom.



#### WT 1

Sidelight element, door-high, with a fixed side element.



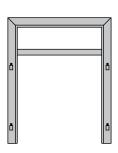
#### 1-flg. goK

Single-leafed frame, storey-high.



#### WG 1

Storey-high element with a fixed sidelight and a top light.



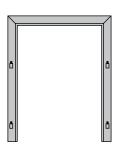
#### 2-flg. gmK

Doubled-leafed frame, with transom.



#### WT 2

Storey-high element, door-high, wit.h two fixed sidelights



#### 2-flg. goK

Double-leafed frame, storey-high.



#### WG 2

Storey-high element with two fixed sidelights and a top light.



Sidelight element WT 1, door-high, with a fixed side element.

Plain door model in Lebolit NATURE Larch limed.

## Accessories

Hinges, locks, handle bars, etc.

It is well worth paying attention to the beautiful details so that you will be able to enjoy looking at your doors for a long time to come! Here you can see some of the designs of our hinges as well as different types of locks and handle bars. Your LEBO specialist dealer has the right door handle for you.



V3420 WF Basicline



V3420 WF Crossline



V3420 WF Softline



Warded lock ( (BB)



Profile cylinder lock (PZ)



WC-lock



Shell handle squared



Shell handle EPD WC-71



Shell handle EPD OS-71



V4426 WF Softline



V4426 WF Ornamental headband, golden



Two-part standard hinge



Low noise latch



Tectus 340



Tectus 240



Handle bar squared



Handle bar round

## Accessories

## Glass variants

Doors with a light opening and full-glass doors are bang on trend. Their benefits: They allow light into the room, even when closed. Rooms and corridors appear brighter and more spacious. Here you can see some different models for your doors with a light opening. You can find our full glass doors on pages 104-109.



Clear glass



Cathedral White



Blue



Parasol grey



Green



Master point

## The Topseller

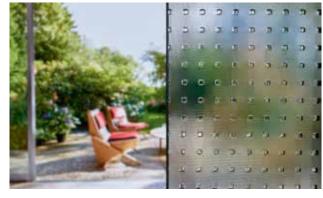
The surface of satinated glass is roughened through a chemical or mechanical process and therefore permeable to light but not transparent.



Satinato



Madras Uadi



Mastercareé



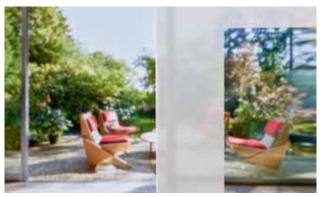
SR 200



Madras Pave



Verano 28 (positive)



Verano 28 (negative))















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## The LEBO product world

All our collections at a glance.

Would you like to discover more or find out about a subject in greater detail? Discover further information about all aspects of our products, which is always up-to-date in the LEBO Online World at: www.lebo.de.





Please help saving paper and pass this catalogue to your friends - the up-to-date, online version of the catalogue is always available in our LEBO Online World.

# Doors? Doors! This is how we think

As German suppliers and manufacturers of room, glass and apartment entrance doors, every day we only think about one thing: Your door! Individually! In high quality! And sustainable!

We manufacture our doors at sites in Germany. Every day we are working at doing business in a responsible and sustainable way. We believe this is vital for our staff, our partners, the environment and of course, you.

And whenever we are not actually thinking about doors, we are constantly thinking about ways to improve, to impress you with first-class service and to become a little better every day.

## Lebo Your partner in doors

1

#### Impressive variety

LEBO doors are as individual as you are! They complement harmoniously your lifestyle and fulfil your dreams about housing! This is why LEBO doors are available in such a variety of designs. They are setting tomorrow's lifestyle trends and provide a delightful ambience in your home so you can really enjoy your living! Whether your lifestyle is individual, experimental, classic or simple: Discover the great variety of LEBO now!

2

#### Sustainability and healthy living

Like no other building material, wood provides the direct feel of nature! This is probably why we love to live surrounded by wood. Measures adopted to protect and maintain the unique resource of our woodlands are therefore becoming increasingly important. Because we take this responsibility very seriously, a gentle and sustainable way of dealing with wood and wooden materials is firmly built into our principles for working. Beside to the variety of our range, LEBO attaches special importance to the use of environmentally friendly materials.

3

#### **Experience since 1871**

LEBO has two production sites in Germany. 250 employees ensure the continuous power of innovation in the company and our ability to provide high quality and at adequate market prices and with a high level of services all around the door. Using one of the most modern machine parks and the great expertise of our workforce, we manufacture a full range of high-quality and innovative interior door systems. We can look back on more than 140 years company history and our dedicated workforce makes LEBO one of the leading manufacturers of interior doors and door frames in the sector.

4

#### Trust connects people

LEBO supplies the specialist trade expertly and reliably with innovative door systems. These long-standing relationships are based on mutual trust and respect. At the LEBO specialist trade you will therefore always benefit from expert advice and professional service. Being so close to the trade, we get to know your opinion and can therefore improve our range accordingly.

## The Marketing Toolbox

#### LEBO and his partners - a strong combination

LEBO's partners' Toolbox provides you with access to important information about all aspects of our products. With this target-group-specific online service, we can provide our partners guickly and easily amongst other things, product data sheets, tender documentation, installation instructions, certificates and a large media database. LEBO - Your partner for all aspects of doors.

#### Target-group-specific entry

We know what you are looking for! This is why we provide you with a targeted entry into our product information materials. It makes no difference whether you are a consumer, a dealer, an architect or an installer.

#### Quick overview

It is no fun having to spend a long time looking for information. Access all the information you want in just a few clicks - on all aspects of our products and at any time, day or night!



#### Individual marketing and sales support

People are always searching for the catalogue, a specific décor or the next training session. In the Toolbox you will find all the information you need for better advice or sales.

Are you curious? Simply scan in the QR code and discover our online tool kit at:

www.lebo.de



#### Our top partners











































## Surface Options

|                                 | Surface Options                            | Frame<br>EE   | Frame<br>EE/V | Frame<br>RR | Frame<br>RR/V | Frame<br>RR80 | Frame<br>RB04 | Frame<br>RE | Frame<br>RP07 | Frame<br>RP09 | Frame<br>RRA | Frame<br>RRAD |    |
|---------------------------------|--|---|---------------|-------------|---------------|---------------|---------------|-------------|---------------|---------------|--------------|---------------|----|
| LAQUER                          | Lacquering colours<br>as per RAL standards |   | Х             |             | Х             |               |               |             |               |               |              |               |    |
|                                 | Lacquering colours Mixture                 |   | X             |             | X             |               |               |             |               |               |              |               |    |
| LAQ                             | White lacquer<br>9010                      |   |               | Х           | Х             | Х             | Х             | Х           | х             | Х             | X            | х             |    |
|                                 | White lacquer<br>9016                      |   |               | X           | ×             |               |               |             |               |               |              |               |    |
| LEBOLIT / CPL COLLECTION        | Maple<br>(upright)                         |   |               | Х           |               | X             | X             | X           |               |               | X            | Х             |    |
|                                 | Beech<br>(upright)                         |   |               | X           |               | X             | ×             | Х           |               |               | ×            | ×             | 1: |
|                                 | White ash<br>(upright)                     |   |               | Х           |               | Х             | X             | Х           |               |               | X            | X             |    |
| L COLL                          | Pearl white                                |   |               | X           |               |               |               |             |               |               |              |               |    |
| II / CPI                        | Pearl grey                                 |   |               | Х           |               |               |               |             |               |               |              |               |    |
| LEBOL                           | White 9010                                 |   |               | X           |               |               |               |             |               |               |              |               |    |
|                                 | White 9016                                 |   |               | Х           |               |               |               |             |               |               |              |               |    |
|                                 | Silver grey                                |   |               | X           |               |               |               |             |               |               |              |               |    |
|                                 | Oak raw effect<br>(upright)                |   |               | X           |               |               | X             | X           |               |               | ×            | x             |    |
| NOIL                            | Oak raw effect (cross)                     | Choose your matching frame Oak raw effect (upright)   |               |             |               |               |               |             |               |               |              |               |    |
| COLLECTION                      | Cherry Romana<br>(upright)                 |   |               | Х           |               | Х             | X             | Х           |               |               | X            | ×             |    |
|                                 | Cherry Romana<br>(cross)                   | Choose your matching frame, Cherry Romana (upright)   |               |             |               |               |               |             |               |               |              |               |    |
| LEBOLIT / CPL PREMIUM-          | Oak Vintage<br>(upright)                   |   |               | X           |               |               |               | Х           |               |               | X            | ×             |    |
| D/15                            | Oak Vintage<br>(cross)                     | Choose your matching frame, Oak Vintage (upright)     |               |             |               |               |               |             |               |               |              |               |    |
| LEBOI                           | Aland Pine Polar<br>(upright)              |   |               | Х           |               |               |               | Х           |               |               | X            | x             |    |
|                                 | Aland Pine Polar<br>(cross)                | Choose your matching frame Aland Pine Polar (upright) |               |             |               |               |               |             |               |               |              |               |    |
| LEBOLIT / CPL NATURE-COLLECTION | NATURE Oak Anthracite<br>(upright)         |   | x x x x       |             |               |               |               |             |               |               | х            |               |    |
|                                 | NATURE Oak Anthracite (cross)              | Choose your matching frame, Oak Anthracite (upright)  |               |             |               |               |               |             |               |               |              |               |    |
|                                 | NATURE Sonoma Oak<br>(upright)             |   |               | X           |               | Х             |               | X           |               |               | ×            | ×             |    |
|                                 | NATURE Walnut<br>(upright)                 |   |               | Х           |               | Х             |               | Х           |               |               | X            | X             |    |
| / CPL I                         | NATURE Walnut<br>(cross)                   | Choose your matching frame Walnut (upright)           |               |             |               |               |               |             |               |               |              |               |    |
| BOLIT                           | NATURAL Larch limed (upright)              |   |               | X           |               | X             |               | X           |               |               | ×            | x             |    |
| 3                               | NATURE Larch limed (cross)                 | Choose your matching frame Larch Limed (upright)      |               |             |               |               |               |             |               |               |              |               |    |

## Surface Options

|    |                               | Surface Options                     | Frame<br>EE  | Frame<br>EE/V  | Frame<br>RR | Frame<br>RR/V | Frame<br>RR80 | Frame<br>RB04 | Frame<br>RE | Frame<br>RP07 | Frame<br>RP09 | Frame<br>RRA | Frame<br>RRAD |  |
|----|-------------------------------|-------------------------------------|--|--|-------------|---------------|---------------|---------------|-------------|---------------|---------------|--------------|---------------|--|
|    |                               | Can Hard Maple Natural<br>(upright) | X  |  | Х           |               |               |               |             |               |               |              |               |  |
|    |                               | Can Hard Maple Natural (cross)      |  | Choose your matching frame Can. Hard Maple Natural (upright) |             |               |               |               |             |               |               |              |               |  |
|    |                               | Beech Markant                       |  | Choose your matching frame Beech Natural (upright)           |             |               |               |               |             |               |               |              |               |  |
|    |                               | Beech Natural<br>(upright)          | X  |  | Х           |               |               |               |             |               |               |              |               |  |
|    |                               | Beech Natural<br>(cross)            | Choose your matching frame Beech Natural (upright)     |  |             |               |               |               |             |               |               |              |               |  |
|    | z                             | Core Beech<br>(upright)             |  | Choose your matching frame Beech Natural (upright)           |             |               |               |               |             |               |               |              |               |  |
|    | REAL WOOD / VENEER COLLECTION | Core Beech<br>(cross)               |  | Choose your matching frame Beech Natural (upright)           |             |               |               |               |             |               |               |              |               |  |
|    | R COLI                        | White Oak Natural<br>(upright)      | X  |  | Х           |               |               |               |             |               |               |              |               |  |
|    | VENEE                         | White Oak Natural<br>(cross)        | Choose your matching frame White Oak Natural (upright) |  |             |               |               |               |             |               |               |              |               |  |
|    | / doo                         | Knotty Oak<br>(upright)             | Choose your matching frame White Oak (upright)         |  |             |               |               |               |             |               |               |              |               |  |
|    | EAL W                         | Knotty Oak<br>(cross)               | Choose your matching frame White Oak (upright)         |  |             |               |               |               |             |               |               |              |               |  |
| 70 |                               | Limba                               | X  |  |             |               |               |               |             |               |               |              |               |  |
|    |                               | Tiama                               | X  |  |             |               |               |               |             |               |               |              |               |  |
|    |                               | Cherry<br>(upright)                 | х  |  |             |               |               |               |             |               |               |              |               |  |
|    |                               | Cherry<br>(cross)                   |  | Choose your matching frame Cherry (upright)                  |             |               |               |               |             |               |               |              |               |  |
|    | Gra -                         | American Walnut<br>(upright)        | X  |  |             |               |               |               |             |               |               |              |               |  |
|    |                               | American Walnut<br>(cross)          |  | ,  | Cho         | ose your      | matching      | frame An      | nerican W   | 'alnut (upr   | right)        |              |               |  |
|    | NO                            | Beech                               |  |  | ×           |               |               |               |             |               |               |              |               |  |
|    | OLLECT                        | White ash                           |  |  | Х           |               |               |               |             |               |               |              |               |  |
|    | DECOR COLLECTION              | Oak                                 |  |  | X           |               | Х             |               |             |               |               |              |               |  |
|    | DEC                           | Pearl white                         |  |  | х           |               |               |               |             |               |               |              |               |  |



With kind regards

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